

Rush

Dart Aerospace Ltd.

Date: Monday, 11/13/2006 12:38:19 PM
User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SUPPORT BRACKET
Job Number : 29435	
Estimate Number : 10260	
P.O. Number : <i>N/A</i>	Part Number : D23623
This Issue : 11/13/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2362 REV E1
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i>	Drawing Revision : E1
Previous Run : 28550	Material : <i>N/A</i>
Written By : <i>[Signature] 06.11.13</i>	Due Date : 11/14/2006 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est: G 00.05.18 Added inspection level 8 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2265	Step Support Casting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Step Support

Pick:

Qty	Part Number	Description	Batch
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1	D2265	Step Support	<i>229078</i>
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Ep 06/11/13 x1

2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: Machine per folio D2362-3

Ep 06/11/13 x1

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: Inspect Level 2

Ep 06/11/13 x1

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

IL 06/11/13

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

Ep 06/11/13 x1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/13/2006 12:38:19 PM
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Process Sheet

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Drawing Name: SUPPORT BRACKET

Job Number: 29435

Part Number: D23623

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	POWDER COATING	POWDER COATING
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M101575



Comment: POWDER COATING

Powder Coat Gloss White (Ref 4.3.5.1) as per Dart QSI 005 4.3

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06/11/13 x1

7.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT

MF.

06-11-14.

①

8.0	D23971	Rubber Cushion
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Rubber Cushion

Pick:

Qty	Part number	Description	Batch
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1	D2397-1	Rubber	
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B27768

MF. 06-11-14

9.0	D23973	Rubber Cushion
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Rubber Cushion

Pick:

Qty	Part number	Description	Batch
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1	D2397-3	Rubber	
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B27769

MF. 06-11-14

10.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Bond rubber D2397-1 followed by D2397-3 using contact cement
as per Dwg D2362

Batch M100374.

MF. 06-11-14

11.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 06/11/14 ①

12.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PV 4/4/14 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: Date: 06/11/15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/13/2006 12:38:19 PM
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Process Sheet

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Drawing Name: SUPPORT BRACKET

Job Number: 29435

Part Number: D23623

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten signature and date: 06.11.14

Job Completion



Handwritten text: cLoc11114

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
98.12.14 KE

DESIGN		DRAWN BY		DART AEROSPACE LTD	
BW				HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED		DRAWING NO.	REV. E
				D2362	SHEET 1 OF 3
DATE	98.12.04	TITLE	STEP SUPPORT BRACKET	SCALE	1:2
A	95.02.15	NEW ISSUE			
B	95.03.22	CHANGED RUBBER TO D2397			
C	96.01.22	ADD D2362-5			
D	97.05.21	ADD D2362-7			
E	98.12.04	REDRAWN, ADD 2397-5			

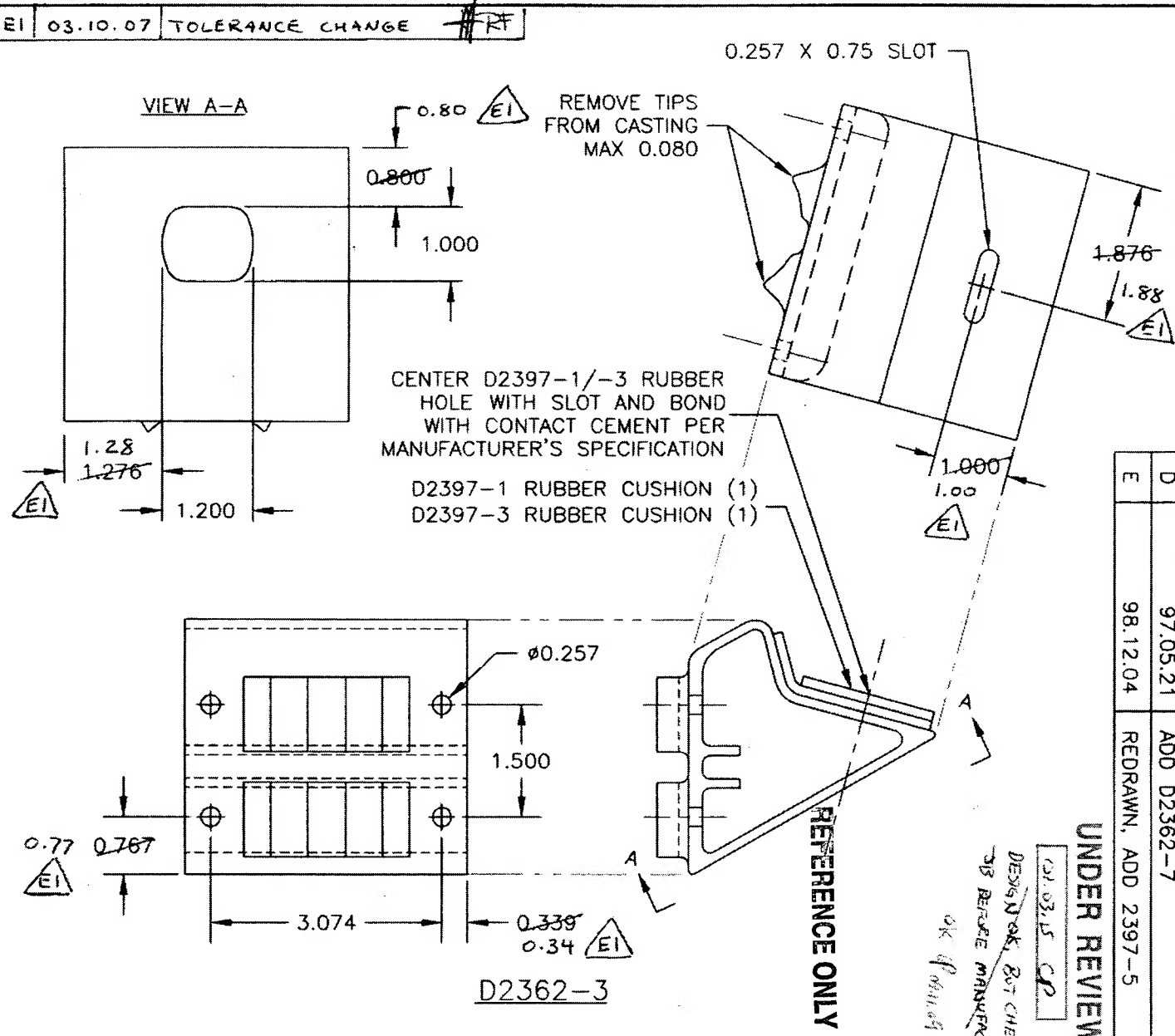
UNDER REVIEW

01.03.15 CP

DESIGN OK, BUT CHECK WITH
318 BEFORE MANUFACTURE
OK 01/04/99

REFERENCE ONLY

D2362-3



NOTES:
MAKE FROM D2265
FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3 BEFORE BONDING
RUBBER IN PLACE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

